



Dart Aerospace Ltd.
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648.4704

Job Sheet 201897



Part No: 648.4704

Job Qty: 2 pcs

Part Name: C45 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/22/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 20238

Note: DWG OM & OOPM-C45 Rev 4 (648.4704) IPP Rev A 18.04.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	2 pcs	11/22/19		0.00	2.00	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
120	QC 4	2 pcs	11/22/19		0.00	0.00	QC 4 - 28	
							QC 4 - 58	
							QC 4 - 69	
							QC 4 - 9	
							QC 4 - 46	
							QC 4 - 68	
							QC 4 - 72	
							QC 4 - 74	
							QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	2 pcs	11/22/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	

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				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78 OCT 23 2019
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
131 DC - 1 - B4B	2 pcs	11/22/19	0.00 0.00	DC - 1 - B4B	21 9-89 OCT 23 2019
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	11/22/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 9-89 OCT 23 2019

Part Op 100 - (Small Fab) Pick bag and tag

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____)

131 - (Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)



Container No: S225134



Part: 648.4704

Job No: 201897

Serial No/Batch: S225134

Revision: 4

Inspector:

Exp Date:

Instructions:

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Date: 10/22/19

012548

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FSCS-1032-5/8	Flat socket cap Screw	8 Ea (4 ea)	100-Small Fab - 1	5216680
600.1309-A	Label	2 pcs (1 ea)	100-Small Fab - 1	5136710
600.1312	Caution Sticker	2 pcs (1 ea)	100-Small Fab - 1	5204230
AN4-23A	Bolt	4 Ea (2 ea)	100-Small Fab - 1	F123434-1
AN5-21A	Bolt	8 Ea (4 ea)	100-Small Fab - 1	5093603
C2-14-2	Label Rivets	4 Ea (2 ea)	100-Small Fab - 1	5097730
C45-10-1	Lock Spring Pin	2 Ea (1 ea)	100-Small Fab - 1	5040658
C45-10-2	Lock Spring	2 pcs (1 ea)	100-Small Fab - 1	5177832
C45-11-2	Locating Pin	4 Ea (2 ea)	100-Small Fab - 1	5175994X1 5089115X3
C45-12-1	Lock Bushing	4 pcs (2 ea)	100-Small Fab - 1	5179711
C45-12-4	Retaining Ring	4 Ea (2 ea)	100-Small Fab - 1	5029303
C45-13-1	Keeper Bushing	4 pcs (2 ea)	100-Small Fab - 1	5182323
C45-13-2	Teflon Keeper, Spacer	4 Ea (2 ea)	100-Small Fab - 1	5027246
C45-13-5	Keeper Spring	2 pcs (1 ea)	100-Small Fab - 1	5172439
C45-3-1	Radial Bearing	4 Ea (2 ea)	100-Small Fab - 1	5060134X1 5097909A
C45-3-12	Latch Roller Bearing	2 Ea (1 ea)	100-Small Fab - 1	5097903
C45-3-2-1	Snap Ring	4 Ea (2 ea)	100-Small Fab - 1	5029316-5029317
C45-3-4-1	Retaining Ring	8 Ea (4 ea)	100-Small Fab - 1	5114803
C45-3-5	Teflon Spacer	4 Ea (2 ea)	100-Small Fab - 1	5097745
C45-3-8A	Actuator Shaft Bushing	2 pcs (1 ea)	100-Small Fab - 1	5210724
C45-3-8B	Actuator Shaft Bushing	2 pcs (1 ea)	100-Small Fab - 1	5078801X1 5182358X1
C45-3-9	Lever Spring	2 pcs (1 ea)	100-Small Fab - 1	5190299
C45-4-1	Trunnion Bushing	4 pcs (2 ea)	100-Small Fab - 1	5192908
C45-5-1	Lever Stop Pin	2 Ea (1 ea)	100-Small Fab - 1	5097731
C45-7-1	LOADBEAM BUMPER	2 pcs (1 ea)	100-Small Fab - 1	5156421
C45-7-2	Lock Bumper	4 pcs (2 ea)	100-Small Fab - 1	5179118
C45-8-4	Solenoid Cover Gasket	2 pcs (1 ea)	100-Small Fab - 1	5199513
MS21044N5	Nut	8 Ea (4 ea)	100-Small Fab - 1	5192486
MS27039-4-08	Screw	2 Ea (1 ea)	100-Small Fab - 1	5097087
NAS1149F0463P	Washer (AN960-416)	6 Ea (3 ea)	100-Small Fab - 1	5201001
NAS1149F0563P	Washer (AN960-516)	16 Ea (8 ea)	100-Small Fab - 1	5217719

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	188-FSCS-1032-5/8	8	93	0
	600.1309-A	2	65	0
	600.1312	2	23	0
	AN4-23A	4	645	0
	AN5-21A	8	80	0
	C2-14-2	4	94	0
	C45-10-1	2	149	0
	C45-10-2	2	16	0
	C45-11-2	4	24	0
	C45-12-1	4	22	0
	C45-12-6	4	92	0
	C45-13-1	4	28	0
	C45-13-2	4	30	0
	C45-13-5	2	85	0
	C45-3-1	4	91	0
	C45-3-12	2	57	0
	C45-3-2-1	4	55	0
	C45-3-4-1	8	135	0
	C45-3-5	4	65	0
	C45-3-8A	2	22	0
	C45-3-8B	2	18	0
	C45-3-9	2	106	0
	C45-4-1	4	21	0
	C45-5-1	2	21	0
	C45-7-1	2	29	0
	C45-7-2	4	60	0
	C45-8-4	2	30	0
	MS21044N5	8	127	0
	MS27039-4-08	2	197	0
	NAS1149F0463P	6	439	0
	NAS1149F0563P	16	375	0

Part Specifications

Specifications could not be found.

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